

# MCP-1160 Series

# (Plastic) 6" Pneumatic Damper Actuators

## **Description**

These 6" pneumatic damper actuators, with glass-filled nylon bodies, are designed to position automatic air dampers in pneumatically controlled systems. The MCP-1160 Series features a universal mounting bracket for use with dampers, butterfly valves, and variable fan inlet vanes.

The MCP-1160 has an 8 to 13 psi main spring for ample return power. The linkage is adjustable from 60° to 120° of the damper rotation at full stroke. The units may be used for modulating or two-position applications with or without an adjustable start-point positive positioner.

# Positive Positioner Still...Made in the U.S.A. Clevis with Crank Arm Linkage Bracket

(MCP-1160-1111 Shown)

## Models

Mounting Bracker Harman	Pla	Stic Po	Desition on the state of the st		
MCP-1160-1020	ie Only	0	nly 1	9x •	•
MCP-1160-1102				•	•
MCP-1160-1103   MCP-1160-1104		•		•	
MCP-1160-1111	•		•		•
MCP-1160-5020		•		•	
MCP-1160-5102				•	
MCP-1160-5103		•			
MCP-1160-5104		•		•	
MCP-1160-5111	•		•		

NOTE: "Bracket Hardware Only" option includes a bolt, nut, sleeve, and strap. "Mounting Bracket" option also includes a mounting post (flange).

#### **Features**

- Modulating or two position applications
- Universal mounting bracket and adjustable linkage
- ♦ Ample return power from 8 to 13 psi main spring

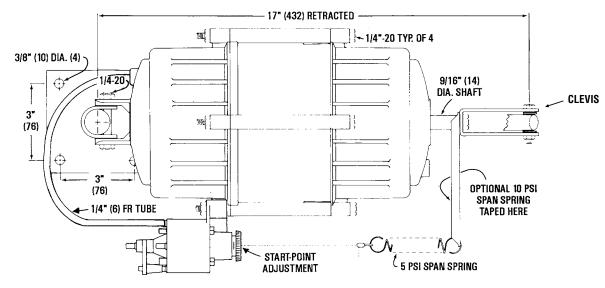
# Accessories/Replacement Parts

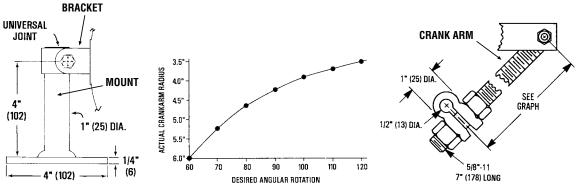
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CMC-1001	Non-metallic positive positioner
HLO-1001	Replacement clevis
HLO-1002	Replacement crank arm assembly
HMO-1001	Replacement rear strap for rear swivel mounting
VTD-1500	Positioner feedback arm
VTD-2252	5 psi span spring for CMC-1001
VTD-2256*	5 psi span spring for CMC-1002
VTD-2262	10 psi span spring for CMC-1001
VTD-2266*	10 psi span spring for CMC-1002
VTD-2272	3 psi span spring for CMC-1001
VTD-2282	7 psi span spring for CMC-1001
VTD-5002	Entire front end linkage (6" x 6")
VTD-5003	Nut, bolt, and sleeve for rear mounting
VTD-9426	Replacement actuator diaphragm

\*NOTE: Although the CMC-1002 metal positive positioner has been discontinued, related replacement positioner parts remain available for now.

## **A** CAUTION

Pneumatic devices must be supplied with clean, dry control air. Any other medium (e.g., oil or moisture contamination) will cause the device to fail.





# **Specifications**

Effective Area 24.8 sq. inches (160 sq. cm)

**Stroke** 6" (152 mm)

**Supply Pressure** 0 to 20 psi (138 kPa) operat-

ing 30 psi (207 kPa) maximum (see note under Temperature

Limits)

**Spring Ranges** 8–13 psi (55–90 kPa)

Retracted/Extended Torque

576/504 in-lbs. (65/57 N•m) @ 90° (based on 0 and 20 psi

applied)

**Supply Connection** 3/16" (5 mm) fitting for 1/4" (6

mm) O.D. polyethylene tubing

Material

Body Black glass-filled nylon

Diaphragm Neoprene

Piston Glass-filled nylon

Shaft CRS with nickel plating

Bearings Glass-filled nylon

Damper Rating @ 1000 fpm

Gradual 75 sq. ft (7 sq. m)

Two position 90 sq. ft. (8.36 sq. m)

**Weight** 9.75 lb. (4.4 kg)

**Temperature Limits (Actuator Only)** 

Operating -20° to 180° F (-29° to 82° C)

Shipping  $-40^{\circ}$  to  $180^{\circ}$  F ( $-40^{\circ}$  to  $82^{\circ}$  C)

**NOTE**: If application requires operation near maximum temperature AND maximum

pressure, install a tubing restraint at the

actuator connection.

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